## 900 Series Detector Switch



Applications / MARKETS


RoHS

## Specifications

Contact Rating: 100mA @ 50 VDC
Life Expectancy: 50,000 cycles typical
Contact Resistance: $80 \mathrm{~m} \Omega$ max. typical @ 2-4 VDC 100 mA Insulation Resistance: $100 \mathrm{M} \Omega \mathrm{min}$.
Dielectric Strength: $>1,000 \mathrm{Vrms}$ at sea level
Actuation Force: 50 gf max.
Operating Temperature: $-25^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$
Travel: 2.0

## Features \& Benefits

- Right angle SMT detector switch
- Tape \& reel packaging


## Part Number Configurator



## 900 Series Detector Switch

Body Dimensions


## 900 Series Detector Switch

Body Dimensions
Tape and Reel


## Recommended

## Solder Process

Most contamination problems can be prevented by exercising care during the cleaning and soldering process. Care should be taken not to immerse or spray unsealed switches during flux removal. Contact E-Switch for specific soldering recommendations and specifications not shown. Generalized soldering procedures are outlined below.

## "TYPICAL" SMT REFLOW (Pb and Pb-Free)

| Profile Feature | Sn-Pb Eutectic Assembly | Pb-Free Assembly |
| :---: | :---: | :---: |
| Average Ramp-Up Rate ( $\mathrm{Ts}_{\text {max }}$ to Tp ) | $3^{\circ} \mathrm{C} /$ second max. | $3^{\circ} \mathrm{C} /$ second max. |
| Preheat <br> -Temperature Min $\left(T s_{\text {min }}\right)$ <br> -Temperature $\left.\mathrm{Max}^{( } \mathrm{Ts} \mathrm{s}_{\text {max }}\right)$ <br> -Time $\left(\mathrm{ts}_{\text {min }}\right.$ to $\left.\mathrm{ts} \mathrm{s}_{\text {max }}\right)$ | $\begin{gathered} 100{ }^{\circ} \mathrm{C} \\ 150{ }^{\circ} \mathrm{C} \\ 60-120 \text { seconds } \end{gathered}$ | $\begin{gathered} 150^{\circ} \mathrm{C} \\ 200^{\circ} \mathrm{C} \\ 60-180 \text { seconds } \end{gathered}$ |
| Time Maintained above: <br> -Temperature ( $\mathrm{T}_{\mathrm{L}}$ ) <br> -Time ( $\mathrm{t}_{\mathrm{L}}$ ) | $\begin{gathered} 183{ }^{\circ} \mathrm{C} \\ 60-150 \text { seconds } \end{gathered}$ | $\begin{gathered} 217{ }^{\circ} \mathrm{C} \\ 60-150 \text { seconds } \end{gathered}$ |
| Time within $5^{\circ} \mathrm{C}$ of actual Peak Temperature (tp) | 10-30 seconds | 20-40 seconds |
| Ramp-Down Rate | $6^{\circ} \mathrm{C} /$ second max. | $6^{\circ} \mathrm{C} /$ second max. |
| Time $25^{\circ} \mathrm{C}$ to Peak Temperature | 6 minutes max. | 8 minutes max. |

Note 1: All temperatures refer to topside of the package, measured on the package surface.

$\qquad$

